

BMS1200 FID

Model : BM\$1200HD

Max. Lifting Capacity: 120 t x 5 m
Max. Crane Boom Length: 61.0 m



KOBELCO



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SPECIFICATIONS



Power Plant

Model: MTU 12V2000

Type: 4 cycle, water-cooled, 12 cylinders in 90° V design, direct

injection, turbo-charger, intercooler. **Displacement:** 23.880 liters

Rated power: 634 kW / 1,800 min⁻¹
Max. Torque: 3,750 N·m / 1,500 min⁻¹
Cooling System: Water-cooled

Starter: 24 V- 9 kw

Radiator: Corrugated type core, thermostatically controlled Air cleaner: Dry type with replaceable paper element Throttle: Twist grip type hand throttle, electrically actuated Fuel filter: Heavy duty with spin off type cartridge.

Batteries: Two 12 V x 160 Ah capacity batteries, series

connected

Fuel tank capacity: 900 liters



Hydraulic System

Main pumps: 4 variable displacement piston pumps

Control: Full-flow hydraulic control system for infinitely variable pressure to all winches, propel and swing. Controls respond instantly to the touch, delivering smooth function operation.

Cooling: Oil-to-air heat exchanger (plate-fin type)

Filtration: Full-flow and bypass type with replaceable element

Max. relief valve pressure:

Load hoist, boom hoist and propel system: 32 Mpa

Swing system: 28 MPa Control system: 5.4 MPa

Hydraulic Tank Capacity: 1,000 liters



Boom Hoisting System

Powered by a hydraulic motor through a planetary reducer. **Brake:** A spring-set, hydraulically released multiple-disc brake is mounted on the boom hoist motor and operated through a counter-balance valve.

Drum Lock: External ratchet for locking drum

Drum: Single drum, grooved for 20 mm dia. wire rope

Line Speed: Single line on first drum layer **Hoisting/Lowering:** 48 to 2 m/min

Boom hoisting/lowering: 20 mm x 190 m

Boom guy line: 30 mm

Boom backstops: Required for all boom length



Load Hoisting System

Front and rear drums for load hoist powered by two hydraulic variable plunger motors, driven through planetary reducers.

Positive & Negative Brake: Forced-circulation oil-cooled wet-type multi-disc brake, each using positive and negative actuation.

The drums are manually locked by the control cable. Both positive and negative brake systems are available in lever neutral position.

Drum Lock: External ratchet for locking drum

Drums:

Front Drums: 864 mm P.C.D x 799 mm Lg., grooved for 36 mm wire rope. Rope capacity is 245 m working length and 460 m storage length.

Rear Drum: 864 mm P.C.D x 799 mm grooved for 36 mm wire rope. Rope capacity is 175 m working length and 460 m $\,$

storage length.

Diameter of wire rope

Main winch: 36 mm x 245 m Aux. winch: 36 mm x 175 m Third winch: 30 mm x 210 m

Line Speed*:

Hoisting/lowering: 110 to 3 m/min

Line Pull:

Max. Line Pull*: 314 kN {32.0 tf} (Referential Performance)

Rated Line Pull: 157 kN {16.0 tf}

*Single line on first drum layer



Swing System

Swing unit is powered by hydraulic motor driving spur gears through planetary reducers, the swing system provides 360° rotation.

 $\textbf{Swing parking brakes:} \ \textbf{A spring-set, hydraulically released}$

multiple-disc brake is mounted on swing motor.

Swing circle: Single-row ball bearing with an integral internally cut swing gear.

Swing lock: Manually, four position lock for transportation

Swing Speed: 2.1 min⁻¹



Upper Structure

Torsion-free precision machined upper frame. All components are located clearly and service friendly. Engine will with low noise level.

Counterweight: 32.5 ton



Cab & Control

Totally enclosed, full vision cab with safety glass, fully adjustable, high backed seat with a headrest and armrests, and intermittent wiper and window washer (skylight and front window).

Cab fittings:

Air conditioner, convenient compartment (for tool), cup holder, cigarette lighter, sun visor, roof blind, tinted glass, floor mat, footrest, and shoe tray



Lower Structure

Steel-welded carbody with axles. Crawler assemblies are designed with quick disconnect feature for individual removal as a unit from axles. Crawler belt tension is maintained by hydraulic jack force on the track-adjusting bearing block.

Crawler drive: Independent hydraulic propel drive is built into each crawler side frame. Each drive consists of a hydraulic motor propelling a driving tumbler through a planetary gear box. Hydraulic motor and gear box are built into the crawler side frame within the shoe width.

Crawler brakes: Spring-set, hydraulically released parking brakes are built into each propel drive.

Steering mechanism: A hydraulic propel system provides both skid steering (driving one track only) and counter-rotating steering (driving each track in opposite directions).

Track rollers: Sealed track rollers for maintenance-free operation.

Shoe (flat): 1,070 mm wide each crawler

Max. gradeability: 30 %



Weight

Including upper and lower machine, 32.5 ton counterweight, basic boom, hook, and other accessories.

Weight: 116 ton

Ground pressure: 79 kPa



Attachment

Boom & Jib:

Welded lattice construction using tubular, high-tensile steel chords with pin connection between sections.

Boom length

	Min. Length	Max. Length				
Crane Boom	18.3 m	61.0 m				

Main Specifications (Model: BMS1200HD)

Crane Boom				
Max. Lifting Capacity	120 t x 5.0 m			
Max. Length	61.0 m			
Main & Aux. Winch				
Max. Line Speed (1st layer)	110 m/min			
Rated Line Pull (Single line)	157 kN {16.0 tf}			
Wire Rope Diameter	36 mm			
Wire Rope Length 245 m (Main), 175 m (Aux.)				
Brake Type (free fall)	Wet-type multiple disc brake (Standard)			
Working Speed				
Swing Speed	2.1 min ⁻¹ {rpm}			
Travel Speed	1.2/0.8 km/h			
Power Plant				
Model	MTU 12V2000			
Engine Output	634 kW / 1,800 min ⁻¹			
Fuel Tank	900 liters			

Hydraulic System				
Main Pumps	4 variable displacement			
Max. Pressure	32 MPa {326 kgf/cm ² }			
Hydraulic Tank Capacity	1,000 liters			
Self-Removal Device	al Device			
NA				
Weight				
Operating Weight	116 t ^{*1}			
Ground Pressure	79 kPa			
Counterweight 32,500 kg				
Transport Weight	46,900 kg *2			

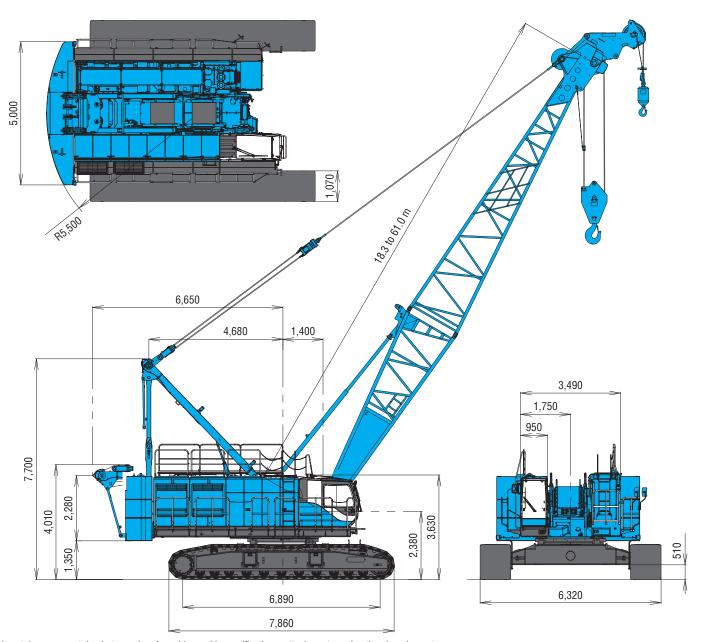
Units are SI units. $\{\ \}$ indicates conventional units.

Line speeds in table are for light loads. Line speed varies with load.

^{*1} Including upper and lower machine, 32.5 ton counterweight, basic boom, hook, and other accessories.

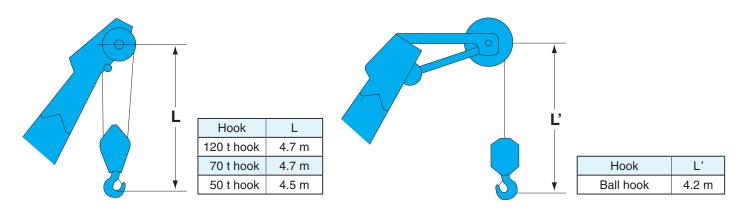
^{*2} Base machine with gantry, wire rope (front/rear/boom hoist), without crawler, auxiliary platform and duct.

(Unit: mm)



This catalog may contain photographs of machines with specifications, attachments and optional equipment.

Limit of Hook Lifting



BOOM ARRANGEMENTS

Crane Boom Arrangements

Boom length m (ft)	Boom arrangement
18.3 (60)	A BT
21.3 (70)	# B A B B 3.0 T
24.4 (80)	* B 30 30 T
27.4 (90)	# B C A B 3.0 6.1 T D A B 9.1 T
30.5 (100)	# B B C A B 30 30 6.1 T B D A B 30 9.1 T C C A B 6.1 6.1 T
33.5 (110)	# B B D A B S D A C D A B 6 1 9.1 T B C C A B 3.0 6.1 6.1 T
36.6 (120)	# B C D A B 3.0 6.1 9.1 T D D A B 9.1 9.1 T
39.6 (130)	# B B C D A B 3.0 3.0 6.1 9.1 T B D D A B 3.0 9.1 9.1 T C C D A B 6.1 6.1 9.1 T
42.7 (140)	# B B D D A B S O D A B 6.1 9.1 9.1 T B C C D A B S O C D A B S O C D A B S O C D A

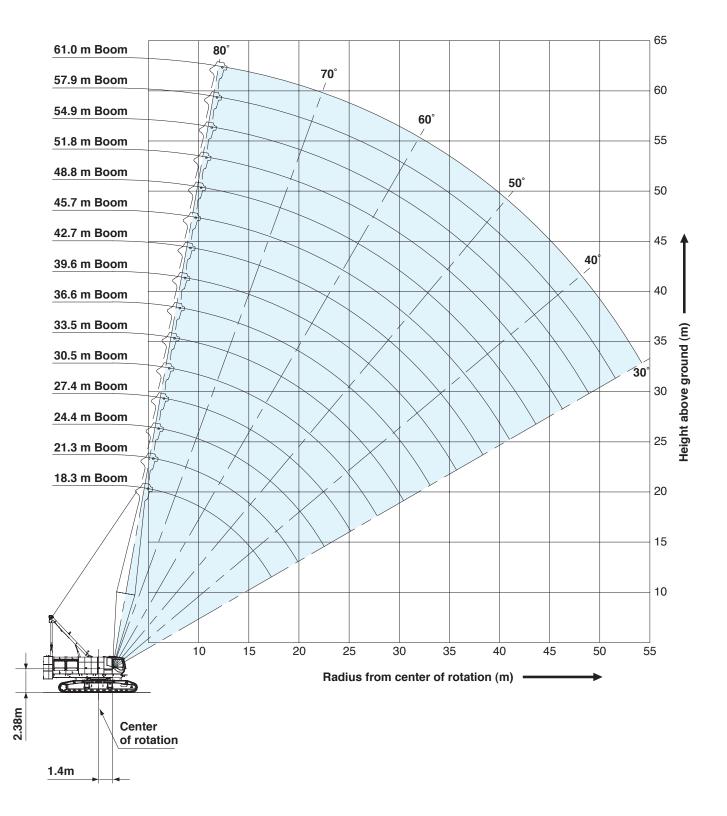
Boom length m (ft)	Boom arrangement				
45.7 (150)	B C D D A B 3.0 6.1 9.1 9.1 T D D A B 9.1 9.1 9.1 T				
48.8 (160)	** B B C D D A B 30 30 6.1 9.1 9.1 T C C D D A B 6.1 6.1 9.1 9.1 T B D D D A B 30 9.1 9.1 9.1 T				
51.8 (170)	B B D D D A B 3.0 3.0 9.1 9.1 9.1 T C D D D A B 6.1 9.1 9.1 T B C C D D A B 6.1 8.1 9.1 9.1 T				
54.9 (180)	B C D D A B 3.0 6.1 9.1 9.1 7 D D D A B 9.1 9.1 9.1 T				
57.9 (190)	B B C D D D A B 3.0 3.0 6.1 9.1 9.1 9.1 T B D D D A B 3.0 9.1 9.1 9.1 T C C D D D A B 6.1 6.1 9.1 9.1 9.1 T				
61.0 (200)	B C C D D D A B 3.0 6.1 6.1 9.1 9.1 9.1 T B B D D D D A B 3.0 3.0 9.1 9.1 9.1 T				

Kind of boom insert				
Length				
3.0 m				
6.1 m				
9.1 m				

 $[\]mbox{\@model{\#}{\%}}$ mark shows the standard boom arrangement which enables each boom length of less than that boom length to be configured.

Crane Boom

Unit: m



SUPPLEMENTAL DATA

- Operating radius is the horizontal distance from centerline of rotation to a vertical line through the center of gravity of the load.
- Deduct weight of hook block (s), slings and all other load handling accessories from main boom ratings shown.
- Ratings shown are based on freely suspended loads and make no allowance for such factors as wind effect on lifted load, ground conditions, out-of-level, operating speeds or any other condition that could be detrimental to the safe operation of this equipment. The operator, therefore, has the responsibility to judge the existing conditions and reduce lifted loads and operating speeds accordingly.
- Ratings are for operation on a firm and level surface, up to 1% gradient.
- At radii and boom lengths where no ratings are shown on chart, operation is not intended nor approved.
- Boom inserts and guy lines must be arranged as shown in the "operator's manual".
- •Boom hoist reeving is 12 part line.
- Gantry must be in raised position for all conditions.
- ·Boom backstops are required for all boom lengths.
- The boom should be erected over the front of the crawlers, not laterally.
- •The minimum rated load is 1.5 (ton).

(Main boom)

•The total load that can be lifted is the value for weight of hook block, slings, and all other load handling accessories deducted from main boom ratings shown.

(Main boom with auxiliary sheave frame)

• The total load that can be lifted is the value for weight of main hook block, slings, and all other load handling accessories deducted from main boom with auxiliary sheave ratings shown.

(Auxiliary sheave)

- The total load that can be lifted is the value for weight of hook block, slings, and all other load handling accessories deducted from auxiliary sheave ratings shown.
- •Boom lengths for auxiliary sheave mounting are 18.3m to 54.9m.

Main hoist loads (Main Drum)

No. of Parts of Line	1	2	3	4	5	6
Maximum Loads (kN)	157	294	441	588	735	883
Maximum Loads (t)	16.0	30.0	45.0	60.0	75.0	90.0

No. of Parts of Line	7	8
Maximum Loads (kN)	1,030	1,177
Maximum Loads (t)	105.0	120.0

Auxiliary hoist loads

No. of Parts of Line	1	2
Maximum Loads (kN)	157	294
Maximum Loads (t)	16.0	30.0

Main hoist loads (Third Drum)

No. of Parts of Line	1	2	3	4	5	6
Maximum Loads (kN)	132	265	397	530	662	794
Maximum Loads (t)	13.5	27.0	40.5	54.0	67.5	81.0

No. of Parts of Line	7	8
Maximum Loads (kN)	927	981
Maximum Loads (t)	94.5	100.0

Weight of hook block						
Hook Block 120 t 70 t / 50 t 16 t						
Weight (t)	1.6	1.2	0.5			

€ Cra	Crane Boom Lifting Capacities Counterweight: 32.5									
Boom length (m) radius (m)	18.3	21.3	24.4	27.4	30.5	33.5	36.6	39.6	Boom length (m) Working radius (m)	
5.0	120.0								5.0	
5.5	100.0								5.5	
6.0	91.6	91.5	91.4	6.5m/84.2					6.0	
7.0	78.2	78.0	77.9	77.8	7.1m/76.5	7.6m/68.1			7.0	
8.0	62.9	62.7	62.6	62.5	62.3	62.2	8.1m/60.9	8.6m/55.2	8.0	
9.0	52.5	52.2	52.1	52.0	51.8	51.7	51.6	51.5	9.0	
10.0	44.9	44.6	44.5	44.4	44.2	44.1	44.0	43.9	10.0	
12.0	34.6	34.4	34.3	34.1	33.9	33.8	33.7	33.6	12.0	
14.0	28.0	27.8	27.6	27.5	27.3	27.2	27.1	27.0	14.0	
16.0	23.3	23.2	23.0	22.9	22.6	22.5	22.4	22.3	16.0	
18.0	17.4m/19.0	19.8	19.5	19.5	19.2	19.1	19.0	18.9	18.0	
20.0		16.2	17.0	16.9	16.6	16.5	16.3	16.2	20.0	
22.0			15.0	14.8	14.5	14.4	14.2	14.1	22.0	
24.0			22.7m/13.9	13.2	12.9	12.7	12.5	12.4	24.0	
26.0				25.3m/12.0	11.5	11.3	11.1	11.0	26.0	
28.0					10.3	10.2	10.0	9.9	28.0	
30.0						9.2	9.0	8.9	30.0	
32.0						30.6m/8.9	8.2	8.1	32.0	
34.0							33.3m/7.5	7.4	34.0	
36.0								35.9m/6.7	36.0	
Reeves	8	7	7	6	6	5	5	4	Reeves	

Boom length (m) radius (m)	42.7	45.7	48.8	51.8	54.9	57.9	61.0	Boom length (m) Working radius (m)
9.0	9.2m/50.2	9.7m/45.9						9.0
10.0	43.8	43.7	10.2m/42.2	10.8m/39.2	11.3m/36.4	11.8m/33.9		10.0
12.0	33.5	33.3	33.2	33.1	33.0	32.9	12.3m/29.0	12.0
14.0	26.8	26.7	26.6	26.5	26.4	26.2	26.0	14.0
16.0	22.2	22.0	21.9	21.8	21.7	21.5	21.3	16.0
18.0	18.7	18.6	18.5	18.4	18.2	18.1	17.8	18.0
20.0	16.1	15.9	15.8	15.7	15.6	15.4	15.2	20.0
22.0	14.0	13.8	13.7	13.6	13.5	13.3	13.1	22.0
24.0	12.3	12.1	12.0	11.9	11.8	11.6	11.4	24.0
26.0	10.9	10.7	10.6	10.5	10.4	10.2	10.0	26.0
28.0	9.8	9.6	9.4	9.3	9.2	9.0	8.8	28.0
30.0	8.8	8.6	8.4	8.3	8.2	8.0	7.8	30.0
32.0	7.9	7.7	7.6	7.5	7.3	7.1	6.9	32.0
34.0	7.2	7.0	6.8	6.7	6.6	6.4	6.2	34.0
36.0	6.5	6.3	6.2	6.1	5.9	5.7	5.5	36.0
38.0	6.0	5.8	5.6	5.5	5.3	5.1	4.9	38.0
40.0	38.5m/5.8	5.3	5.1	5.0	4.8	4.6	4.4	40.0
42.0		41.2m/4.9	4.6	4.5	4.4	4.2	3.9	42.0
44.0			43.8m/4.0	4.2	4.0	3.7	3.4	44.0
46.0				3.6	3.5	3.3	2.9	46.0
48.0				46.5m/3.4	3.1	2.9	2.5	48.0
50.0					49.1m/2.8	2.5	2.1	50.0
52.0						51.7m/2.1	1.8	52.0
54.0							1.5	54.0
56.0							54.4m/1.5	56.0
Reeves	4	4	3	3	3	3	2	Reeves

Note:

Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.

The total load that can be lifted is the value for weight of hook block, slings, and

all other load handling accessories reduced from main boom ratings shown.

Lifting capacities may vary depending on hook used or with/without auxiliary sheave.

(A) Crand	Crane Boom Lifting Capacities (Third Drum) Counterweight: 32.5 t Unit: metric ton									
Boom length (m) radius (m)	18.3	21.3	24.4	27.4	30.5	33.5	Boom length (m) Working radius (m)			
5.0	100.0						5.0			
5.5	100.0						5.5			
6.0	91.6	91.5	91.4	6.5m/81.0			6.0			
7.0	78.2	78.0	77.9	77.8	7.1m/67.5	7.6m/67.5	7.0			
8.0	62.9	62.7	62.6	62.5	62.3	62.2	8.0			
9.0	52.5	52.2	52.1	52.0	51.8	51.7	9.0			
10.0	44.9	44.6	44.5	44.4	44.2	44.1	10.0			
12.0	34.6	34.4	34.3	34.1	33.9	33.8	12.0			
14.0	28.0	27.8	27.6	27.5	27.3	27.2	14.0			
16.0	23.3	23.2	23.0	22.9	22.6	22.5	16.0			
18.0	17.4m/19.0	19.8	19.5	19.5	19.2	19.1	18.0			
20.0		16.2	17.0	16.9	16.6	16.5	20.0			
22.0			15.0	14.8	14.5	14.4	22.0			
24.0			22.7m/13.9	13.2	12.9	12.7	24.0			
26.0				25.3m/12.0	11.5	11.3	26.0			
28.0					10.3	10.2	28.0			
30.0						9.2	30.0			
32.0						30.6m/8.9	32.0			
Reeves	8	7	7	6	5	5	Reeves			

Note:

Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.

The total load that can be lifted is the value for weight of hook block, slings, and

all other load handling accessories reduced from main boom ratings shown.

Lifting capacities may vary depending on hook used or with/without auxiliary sheave.

SUPPLEMENTAL DATA FOR CLAMSHELL RATING CHART

- Operating radius is the horizontal distance from centerline of rotation to a vertical line through the center of gravity of the load.
- Deduct weight of bucket, slings and all other load handling accessories from main boom ratings shown.
- Ratings shown are based on freely suspended loads and make no allowance for such factors as wind effect on lifted load, ground conditions, out-of-level, operating speeds or any other condition that could be detrimental to the safe operation of this equipment. The operator, therefore, has the responsibility to judge the existing conditions and reduce lifted loads and operating speeds accordingly.
- Rated loads do not exceed 66% of minimum tipping loads.
- Ratings are for operation on a firm and level surface, up to 1% gradient.
- At radii and boom lengths where no ratings are shown on chart, operation is not intended nor approved.
- •Boom inserts and guy lines must be arranged as shown in the "operator's manual".
- •Boom hoist reeving is 12 part line.
- Gantry must be in raised position for all conditions.
- ·Boom backstops are required for all boom lengths.
- The boom should be erected over the front of the crawlers, not laterally.

(Clamshell bucket lifting)

- •The total load that can be lifted is the value for weight of bucket, slings, and all other load handling accessories deducted from main boom ratings shown.
- •The weight of bucket and materials must not exceed rated load
- •Optimum bucket should be required according to material. Bucket capacity (m³) x specified gravity of material (ton/m³) + bucket weight (Ton) = rated load.
- Bucket weight must also be decreased according to operating cycle and Bucket lowering height.
- Rated loads are determined by stability and boom strength. During simultaneous operations of boom and swing,rapid acceleration or deceleration must be avoided.
- Do not attempt to cast the bucket while swinging or diagonal draw-cutting.

Main hoist loads

No. of Parts of Line	1
Maximum Loads (kN)	157
Maximum Loads (t)	16.0

Assembling the counterweight

32.5 ton counterweight

No.3
No.2
No.1

Counterweights

Main	Counterweight: 32.5 t Unit: metric ton						
Working (m)		21.3	24.4	27.4	30.5	33.5	Boom length (m) Working radius (m)
8.0	16.0						8.0
9.0	16.0						9.0
10.0	16.0	16.0					10.0
12.0	16.0	16.0	16.0	16.0			12.0
14.0	16.0	16.0	16.0	13.9	12.1		14.0
16.0	16.0	16.0	14.9	13.3	11.8	10.6	16.0
18.0		14.3	13.7	12.3	10.9	9.7	18.0
20.0			12.0	11.3	10.0	9.0	20.0
22.0				10.4	9.3	8.3	22.0
24.0					8.5	7.6	24.0
26.0					7.8	7.0	26.0
28.0						6.4	28.0
Reeves	1	1	1	1	1	1	Reeves

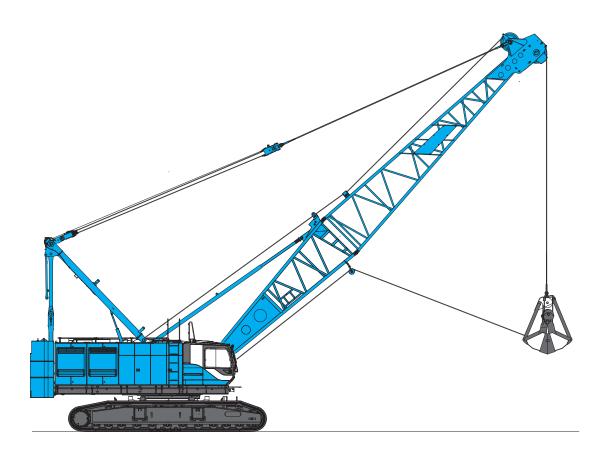
Note:

Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.

The total load that can be lifted is the value for weight of hook block, slings, and

all other load handling accessories reduced from main boom ratings shown.

Lifting capacities may vary depending on hook used or with/without auxiliary sheave.



SUPPLEMENTAL DATA FOR BUCKET RATING CHART

- Operating radius is the horizontal distance from centerline of rotation to a vertical line through the center of gravity of the load.
- Deduct weight of hook block(s), slings and all other load handling accessories from main boom ratings shown.
- Ratings shown are based on freely suspended loads and make no allowance for such factors as wind effect on lifted load, ground conditions, out-of-level, operating speeds or any other condition that could be detrimental to the safe operation of this equipment. The operator, therefore, has the responsibility to judge the existing conditions and reduce lifted loads and operating speeds accordingly.
- Ratings are for operation on a firm and level surface, up to 1% gradient.
- At radii and boom lengths where no ratings are shown on chart, operation is not intended nor approved.
- •Boom inserts and guy lines must be arranged as shown in the "operator's manual".
- •Boom hoist reeving is 12 part line.
- Gantry must be in raised position for all conditions.
- ·Boom backstops are required for all boom lengths.
- The boom should be erected over the front of the crawlers, not laterally.

(Main boom)

•The total load that can be lifted is the value for weight of hook block, slings, and all other load handling accessories deducted from main boom ratings shown.

(Main boom with auxiliary sheave frame)

•The total load that can be lifted is the value for weight of main hook block, slings, and all other load handling accessories deducted from main boom with auxiliary sheave ratings shown.

(Auxiliary sheave)

•The total load that can be lifted is the value for weight of hook block, slings, and all other load handling accessories deducted from auxiliary sheave ratings shown.

Main hoist loads (Third Drum)

No. of Parts of Line	1	2	3	4	5	6
Maximum Loads (kN)	132	265	397	530	662	794
Maximum Loads (t)	13.5	27.0	40.5	54.0	67.5	81.0

No. of Parts of Line	7	8
Maximum Loads (kN)	927	981
Maximum Loads (t)	94.5	100.0

Auxiliary hoist loads (For Bucket)

No. of Parts of Line	1+1
Maximum Loads (kN)	319
Maximum Loads (t)	32.5

Weight of hook block							
Hook Block	120 t	70 t / 50 t	16 t				
Weight (t)	1.6	1.2	0.5				

Bucket Rating Charts Auxiliary Sheave Lifting Capacities Counterweight: 32.5 t (with Aux. Sheave, 16t Aux. Hook Blocks, without Main Hook Block) Unit: metric ton Boom length (m) 18.3 21.3 24.4 27.4 30.5 33.5 Load radius (m) 6.0 6.3m/32.5 6.8m/32.5 6.0 32.5 7.3m/32.5 7.9m/32.5 7.0 32.5 7.0 8.4m/32.5 8.9m/32.5 32.5 32.5 8.0 8.0 32.5 32.5 32.5 32.5 9.0 9.0 32.5 32.5 32.5 32.5 32.5 32.5 10.0 10.0 32.5 32.5 32.5 32.5 32.5 32.5 12.0 32.5 32.5 32.5 32.5 12.0 14.0 26.7 26.5 26.3 26.2 26.0 25.9 14.0 16.0 22.0 21.9 21.7 21.6 21.3 21.2 16.0 18.0 15.9 18.5 18.2 18.2 17.9 17.8 18.0 20.0 18.8m/13.4 14.9 15.7 15.6 15.3 15.2 20.0 21.4m/12.4 22.0 13.7 13.5 13.2 13.1 22.0 24.0 10.6 11.9 11.6 11.4 24.0 26.0 24.1m/10.4 10.1 10.2 10.0 26.0 26.7m/9.4 28.0 9.0 8.9 28.0 29.3m/8.2 30.0 7.9 30.0 32.0 6.9 32.0 Reeves 1+1 1+1 1+1 1+1 Reeves 1+1 1+1

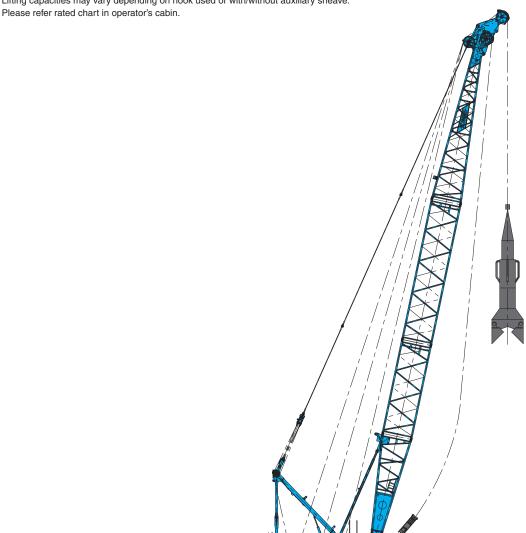
Note:

Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.

The total load that can be lifted is the value for weight of hook block, slings, and

all other load handling accessories reduced from main boom ratings shown.

Lifting capacities may vary depending on hook used or with/without auxiliary sheave.

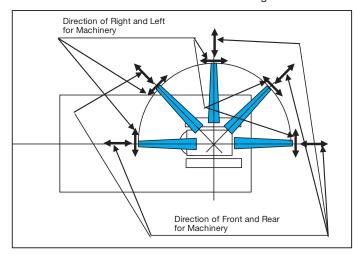


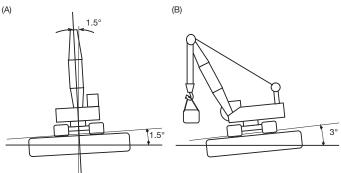
SUPPLEMENTAL DATA FOR BARGE RATING CHART

- Operating radius is the horizontal distance from centerline of rotation to a vertical line through the center of gravity of the load.
- Deduct weight of hook block(s), slings and all other load handling accessories from main boom ratings shown.
- Condition of barge stability this rating chart were determined under the condition below. The stability of barge shall meet below condition. During operation the machinery static inclination against horizontal level.
- (A) Both sides (right & left) of machine

 Maximum inclination shall be within 1.5 Degrees
- (B) Front & backward of macine

 Maximum inclination shall be within 3.0 Degrees





- · Working area shall be inshore and smooth water.
- Applicable regulations for structure japanese construction codes for mobil crane
- Regulation of class of shipping (abs, lloyd, bv, nk, etc) are not adapted.
- At radii and boom lengths where no ratings are shown on chart, operation is not intended nor approved.
- •Boom inserts and guy lines must be arranged as shown in the "operator's manual".
- •Boom hoist reeving is 12 part line.
- · Gantry must be in raised position for all conditions.
- ·Boom backstops are required for all boom lengths.

- The boom should be erected over the front of the crawlers, not laterally.
- Ratings inside of boxes _____ are limited by strength of materials.
- •The minimum rated load is 2.0 (ton).
- •The machinery should be fastened to the deck of the barge to prevent tip over and sliding.
- Towing area

Towing area shall be within coastal area and quiet wave condition. Offshore and open sea is not considered for this machinery. Depend on the height of wave, counterweight shall be reduced during towing.

(Crane boom)

•The total load that can be lifted is the value for weight of hook block, slings, and all other load handling accessories deducted from main boom ratings shown.

<Reference Information>

Main hoist loads

No. of Parts of Line	1	2	3	4	5
Maximum Loads (kN)	157	294	441	588	686
Maximum Loads (t)	16.0	30.0	45.0	60.0	70.0

Auxiliary hoist loads

No. of Parts of Line	1	2
Maximum Loads (kN)	157	294
Maximum Loads (t)	16.0	30.0

Weight of hook block					
Hook Block	70 t	50 t	Ball Hook		
Weight (t)	1.2	1.2	0.45		

Barge Rating Chart Crane Boom Lifting Capacities Unit: metric tons									
Boom length Load (m) radius (m)	18.3	21.3	24.4	27.4	30.5	33.5	36.6	39.6	Boom length (m) Load radius (m)
6.0	70.0								6.0
7.0	60.0	59.8							7.0
8.0	50.0	49.8	49.6						8.0
9.0	42.8	42.6	42.4	42.2					9.0
10.0	37.0	36.8	36.6	36.5	36.3	36.2			10.0
12.0	28.6	28.4	28.2	28.0	27.8	27.7	27.6	27.5	12.0
14.0	23.3	23.1	23.0	22.9	22.7	22.6	22.5	22.4	14.0
16.0	19.5	19.3	19.2	19.1	18.8	18.7	18.6	18.5	16.0
18.0		16.5	16.4	16.3	16.0	15.9	15.8	15.7	18.0
20.0			14.3	14.2	13.9	13.8	13.7	13.6	20.0
22.0			12.6	12.4	12.1	12.0	11.9	11.8	22.0
24.0				10.5	10.4	10.3	10.2	10.1	24.0
26.0					9.6	9.5	9.4	9.3	26.0
28.0						8.6	8.4	8.4	28.0
30.0						7.8	7.6	7.5	30.0
32.0							6.8	6.8	32.0
34.0								6.2	34.0

Note:

Ratings according to Japanese Construction Codes for Mobile Cranes and Japanese Safety Ordinance on Cranes, etc.

The total load that can be lifted is the value for weight of hook block, slings, and

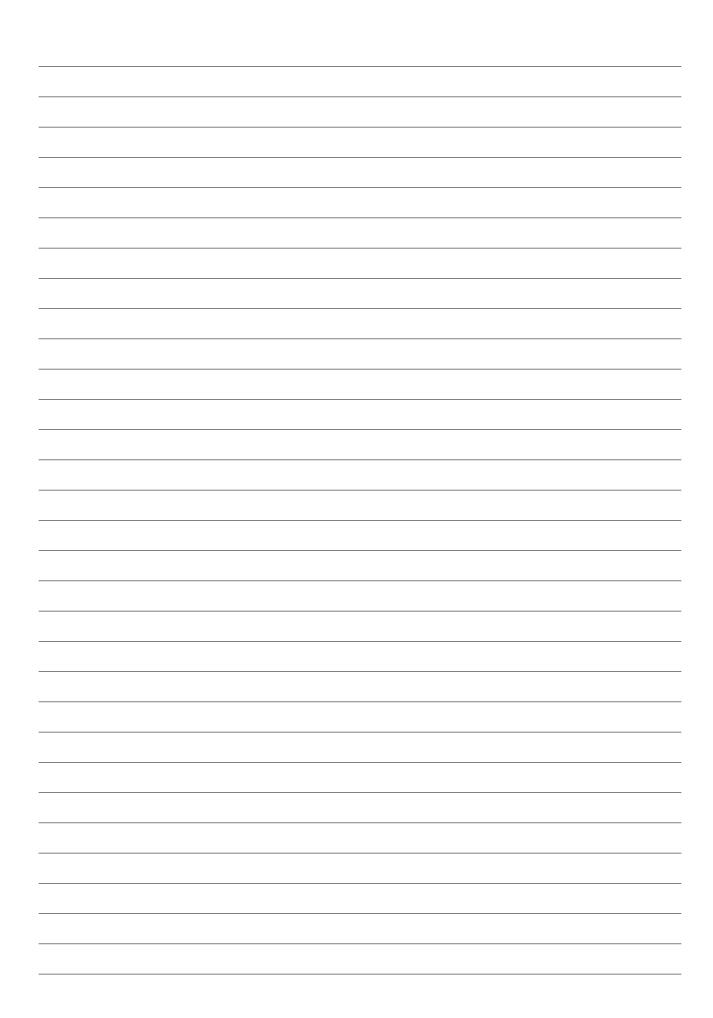
all other load handling accessories reduced from main boom ratings shown.

Lifting capacities may vary depending on hook used or with/without auxiliary sheave.

TRANSPORTATION PLAN

Name	Dimension (mm)				
Base Machine Gantry Crawler Wire rope (Front / boom hoist)	9,530	74,100			
• Gantry • Wire rope (Front / rear / boom hoist) • Without crawler • Without auxiliary platform • Without duct	9,530 9,530 9,530 9,530 9,530 3,490 9,530 3,260 3,260	46,900			
Base Machine • Wire rope (Front / rear / boom hoist) • Without gantry • Without crawler • Without auxiliary platform • Without duct	7,890	44,400			
Crawler	7,870 1,330 06E 1,330	13,600 x 2			

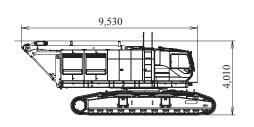


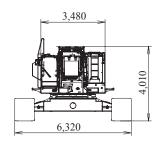


PARTS AND ATTACHMENTS

Base Machine

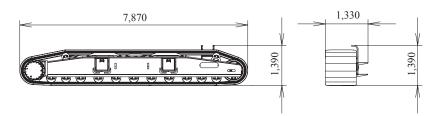
Gantry, Crawler, Wire rope (Front /boom hoist), Weight: 74,100 kg Width: 6,320 mm





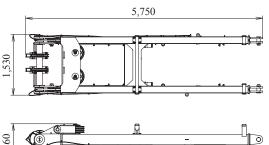
Crawler

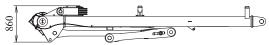
Weight: 13,600 kg



Gantry (with lower spreader)

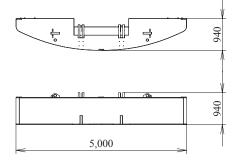
Weight: 2,500 kg





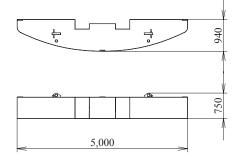
Counterweight No.1

Weight: 12,500 kg



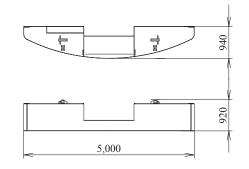
Counterweight No.2

Weight: 10,000 kg

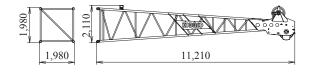


Counterweight No.3

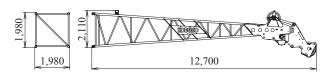
Weight: 10,000 kg



Boom Top Weight: 2,840 kg

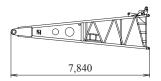


Boom Top (with aux. sheave) Weight: 4,130 kg



Boom Base

Weight: 2,450 kg





3.0 m (10 ft) Boom Insert

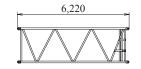
Weight: 500 kg





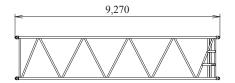
6.1 m (20 ft) Boom Insert

Weight: 810 kg



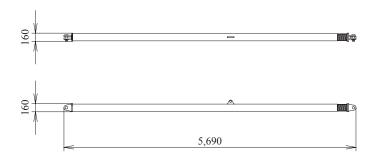


9.1 m (30 ft) Boom Insert Weight: 1,130 kg

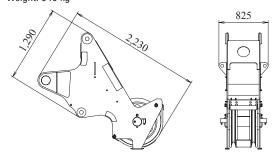




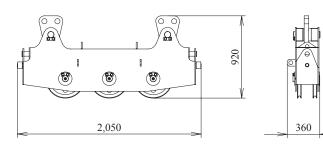
Crane Backstop Weight: 330 kg



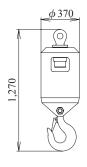
Auxiliary Sheave Weight: 940 kg



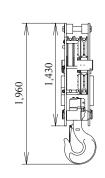
Boom Hoist Upper Spreader Weight: 480 kg

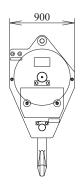


16 t Ball Hook Weight: 460 kg

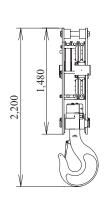


50 t Hook Weight: 1,200 kg



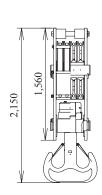


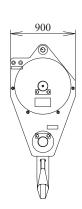
70 t Hook Weight: 1,200 kg





120 t Hook Weight: 1,550 kg





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