



70t Hydraulic Crawler Crane

### **FEATURES**

- 70 Tonne capacity at 3.7m
- 54m pin-jointed main boom
- 24m pin-jointed fly jib
- Load sensing hydraulics
- 3.5m transport width

# **Deluxe Operator's Command Centre**

The operator is housed in a command centre insulated against noise and vibration. The seat harmonises with the servo hydraulic joystick controls. Standard equipment includes stereo radio cassette sound system.

#### **Tandem Drums**

Large capacity tandem drums are independently driven by radial piston motors.

Zollen Winches are also available as an optional extra.

### **Heavy Duty Clutches and Brakes**

Each drum is equipped with a hydraulically set clutch. Brakes are externally contracting, spring set hydraulically released. Key switches are provided to select free fall and clamshell modes

#### **Load Sensing Hydraulics**

Pumps are variable displacement with load sensing controls, which automatically power matches the power available to the load. This system ensures optimum fuel and ultra fine load control.

#### **Boom Hoist**

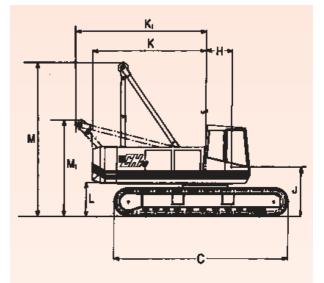
The Boom hoist unit is fully independent and the drum is driven in each direction by a bent axis motor and multi stage planetary gear reduction

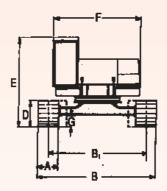
The drum is equipped with a spring set hydraulically released brake and sprag clutch, ensuring safe and precise control of the boom. The rope drum is equipped with a locking pawl. Rear A frame is self erecting.

#### Long and Wide Crawlers

The extra long and wide crawlers are of the tractor type and are completely maintenance free. The all welded truck frame, integral axles and side frames provide immense strength coupled with exceptional stability for high lift capacity at long radii. Each crawler is driven by a bent axis motor and multi stage gear box, steering and pivot turns are controlled by a single lever. Crawler extension/retraction is powered by electro hydraulics.

### **MACHINE DIMENSIONS**





Α	_	Width of track links	750
В	_	Width of track extended	4540
B1	_	Width of tracks retracted	3480
С	-	Length of tracks	6340
D	_	Height of tracks	1092
Е	-	Height of operator's cab	3456*
F	-	Width of cab	3195
G	_	Clearance under machine	469
Н	_	Boom foot pin from centre of rotation	940
J	-	Height of boom foot pin	1874
Κ	_	Radius of rear end	4158
K1	_	Radius over folded A frame	5046
Μ	_	Height over A frame	5656
М	-	Height over folded A frame	3463**
L	-	Clearance under rev. frame	1249

- \* With cab roof guard removed
- \*\* Opt low travel height A frame/cab 3.300

Swing speed

0 - 2.9rpm.

Propel speed

0 - 1.5/2.47kph



### **MACHINE WEIGHTS**

Machine Lift Crane	Dragline	Working weight (t) 56.7	Counterweight (t)
Lift Ordino	Clamshell	56.3	19.4
Ground Bear	ring Pressure	0.67kg/sq.cm.	

Weights are given with basic boom only. (no hook)

### **POWER UNIT**

#### Standard

Make and modelCummins 6BTA 5.9 (Elite)Type6 cyl. Water cooledEngine kW(hp)126 (169)Engine speed (rpm)2100

#### Optional

Make and model
Cummins 6CTA 8.3C
Type 6 cyl. Water cooled
Engine kW(hp) 175 (234)
Engine speed (rpm) 2100

Fuel tank capacity (litres) 300
Hydraulic tank capacity (litres) 250

# **DRUM DATA - ROPE PULLS & SPEEDS**

Drums	Pitch dia	Rope dia	Rope pull(t)	Line speed
Main hoist	480mm	22mm	12.0*	0 - 70mpm
Fly jib hoist	480mm	22mm	12.0*	0 - 70mpm
Optional Main & Fly	480mm	24mm	14.8*	0 - 70mpm
Boom hoist	340mm	16mm	-	67mpm

<sup>\*</sup> Bottom Layer maximum running line pull

# MAXIMUM AVAILABLE LOADS FOR MAIN HOIST REEVING

Hoist Rope No. of parts	1 part	2 part	3 part	4 part	5 part	6 part	7 part	8 part	9 part	10 part
Load t	6.5	13.0	19.5	26.0	32.5	39.0	45.5	52.0	58.5	70.0

# **SERVICE NOTES**

#### Published Ratings.

The main boom working loads given for each machine are for the machine standing on firm level ground. Loads must be freely suspended. The radii specified are loaded radii and the working loads listed are for booms without fly jibs. Published ratings are with maximum counterweight and include blocks, hooks, slings and other equipment used in handling loads. Proper care must be exercised by the operator at all times to avoid shock or side loadings on the boom (and jib when fitted) which might hazard crane stability, particularly when operating with long boom at low angles.

### **British Standards**

The published ratings for lift cranes are with maximum counterweight fitted an are based on BSS recommendations and do not exceed BS 1757, 1986, Class A1, ISO 4305 1981 DIN 15019 Part 2.

#### **U.S Rating Factors**

The published ratings do not exceed 75% of the tipping load. Ratings apply only to machines having booms in the first class condition, built and recommended by RB Cranes Ltd. The machines should not be operated outside the range of published ratings, appropriate to the service and the equipment fitted.

# **Hook Blocks**

The weight of the hook block in use, together with any slings or other fitting tackle, must be deucted from the published ratings to arrive at the actual (net) load lifting capacity for any boom length and radius.

### Hook Block Weights (Kg)

HOOK	DIOUK	Weignts
70t	=	1200
45t	=	675
30t	=	500
18t	=	300
6.5t	=	120

# LIFTING CAPACITIES ON MAIN BOOM (t) = Metric Tonnes

Boom (m)	Radius(m)	Rated BSS 1757 1986	Load (t) US Rating factors
12	3.7 4.5 5.0 5.5 6.0 7.0 8.0 9.0 10.0	70.00 56.00 47.64 40.76 35.57 28.24 23.31 19.76 17.08 14.97	70.00 53.70 44.76 38.32 33.46 26.59 21.97 18.64 16.13 14.16
15	4.2	58.00	58.00
	4.5	54.00	52.50
	5.0	47.66	44.80
	6.0	35.58	33.47
	7.0	28.24	26.60
	8.0	23.32	21.98
	10.0	17.10	16.16
	12.0	13.33	12.63
	14.5	10.28	9.77
18	4.7 5.0 6.0 7.0 8.0 10.0 12.0 14.0	48.00 45.20 35.57 28.23 23.30 17.10 13.35 10.83 9.01	48.00 44.20 33.47 26.59 21.98 16.16 12.65 10.29 8.59
21	5.2	41.00	41.00
	6.0	35.10	33.44
	7.0	28.17	26.55
	8.0	23.23	21.92
	10.0	17.02	16.10
	12.0	13.27	12.59
	14.0	10.75	10.23
	16.0	8.95	8.54
	18.0	7.58	7.26
	20.0	6.52	6.26
24	5.7	35.00	35.00
	7.0	28.13	26.52
	8.0	23.19	21.89
	10.0	16.97	16.06
	12.0	13.22	12.55
	14.0	10.71	10.19
	16.0	8.91	8.51
	18.0	7.55	7.23
	20.0	6.49	6.24
	22.0	5.64	5.44
27	6.3	30.00	30.00
	7.0	27.10	26.48
	8.0	23.12	21.84
	10.0	16.90	16.00
	12.0	13.14	12.48
	14.0	10.62	10.12
	16.0	8.81	8.43
	18.0	7.46	7.16
	20.0	6.40	6.17
	22.0	5.55	5.37
	24.0	4.85	4.72
30	6.8	27.00	27.00
	8.0	23.04	21.77
	10.0	16.80	15.93
	12.0	13.04	12.40
	14.0	10.52	10.04
	16.0-	8.72	8.35
	18.0	7.37	7.08
	20.0	6.31	6.09
	22.0	5.46	5.30
	24.0	4.77	4.65
	26.0	4.19	4.11
33	7.3	24.00	24.00
	8.0	22.10	21.74
	9.0	19.45	18.41
	10.0	16.76	15.89
	12.0	13.00	12.36
	14.0	10.48	10.00
	16.0	8.67	8.31
	18.0	7.32	7.04
	20.0	6.26	6.05
	22.0	5.41	5.26
	24.0	4.72	4.61
	26.0	4.14	4.06
	28.0	3.64	3.60

Boom (m)	Radius(m)	Rated   BSS 1757 1986	Load (t) US Rating factors
36	8.0 9.0 10.0 12.0 14.0 16.0 20.0 22.0 24.0 28.0 30.0 32.0	21.50 19.00 16.64 12.86 10.34 8.53 7.17 6.11 5.26 4.57 3.50 3.08 2.72	21.50 18.31 15.79 12.25 9.89 8.19 6.92 5.93 5.13 4.48 3.48 3.09 2.75
39	9.0	18.30	18.30
	10.0	16.50	15.78
	12.0	12.84	12.23
	14.0	10.31	9.86
	16.0	8.50	8.17
	18.0	7.14	6.89
	20.0	6.80	5.90
	22.0	5.23	5.10
	24.0	4.53	4.45
	26.0	3.95	3.91
	28.0	3.46	3.45
	32.0	2.67	2.71
	34.0	2.35	2.40
42	9.2	17.00	17.00
	10.0	15.80	15.50
	12.0	12.73	12.14
	14.0	10.20	9.77
	16.0	8.39	8.07
	18.0	7.03	6.80
	20.0	5.97	5.80
	22.0	5.12	5.01
	24.0	4.42	4.36
	26.0	3.84	3.81
	28.0	3.35	3.35
	30.0	2.93	2.96
	34.0	2.24	2.32
45	10.0	15.00	15.00
	12.0	12.50	12.04
	14.0	10.07	9.66
	16.0	8.25	7.96
	18.0	6.88	6.68
	20.0	5.82	5.68
	22.0	4.97	4.89
	24.0	4.27	4.23
	26.0	3.69	3.69
	28.0	3.20	3.23
	30.0	2.78	2.83
	32.0	2.42	2.49
	34.0	2.10	2.19
48	11.3	12.60	12.60
	14.0	10.06	9.65
	16.0	8.24	7.95
	18.0	6.87	6.67
	20.0	5.81	5.67
	22.0	4.95	4.87
	24.0	4.25	4.22
	26.0	3.67	3.67
	28.0	3.18	3.21
	30.0	2.75	2.81
	32.0	2.38	2.46
	34.0	2.06	2.16
51	12.0	11.50	11.50
	14.0	9.80	9.56
	16.0	8.13	7.86
	18.0	6.76	6.58
	20.0	5.70	5.58
	22.0	4.84	4.78
	24.0	4.14	4.12
	26.0	3.56	3.58
	28.0	3.06	3.11
	30.0	2.64	2.72
	32.0	2.27	2.37
	34.0	1.95	2.07
54	13.5	9.50	9.50
	16.0	7.80	7.60
	18.0	6.62	6.46
	20.0	5.56	5.46
	22.0	4.70	4.66
	24.0	4.00	4.00
	26.0	3.42	3.45
	28.0	2.92	2.99
	30.0	2.50	2.59
	32.0	2.13	2.25
	34.0	1.81	1.95
	36.0	1.50	1.66

		FLY	JIB RATINGS (t) = Me	etric Tonnes	
	Boom length (m)	Radius (m)	Fly jib point height (m)	Rated I BSS 1757(1986)	Load (t) US Rating factors
6m FLY	42	14.0 16.0 20.0 24.0 28.0 32.0 36.0	48.22 47.61 46.10 44.16 41.72 38.70 34.93	9.00 8.37 5.89 4.30 3.20 2.39 1.77	9.00 8.07 5.74 4.26 3.23 2.47 1.99
9	48	14.0 16.0 20.0 24.0 28.0 32.0 36.0	54.43 53.89 52.56 50.88 48.79 46.25 43.17	9.00 8.13 5.64 4.05 2.95 2.14 1.51	8.50 7.87 5.53 4.05 3.01 2.26 1.68
	Boom length (m)	Radius (m)	Fly jib point height (m)	Rated I BSS 1757(1986)	Load (t) US Rating factors
12m FLY	39	16.0 20.0 24.0 28.0 32.0 36.0 38.0	50.83 48.44 47.65 45.43 42.70 39.36 37.40	6.50 6.40 4.78 3.65 2.82 2.18 1.91	6.50 6.18 4.67 3.62 2.84 2.24 1.99
12r	45	16.0 20.0 24.0 28.0 32.0 36.0 38.0	57.06 55.83 54.26 52.33 50.00 47.19 45.58	6.20 6.18 4.55 3.42 2.59 1.94 1.68	6.20 6.00 4.48 3.42 2.64 2.04 1.79
	Boom length (m)	Radius (m)	Fly jib point height (m)	Rated I BSS 1757(1986)	Load (t) US Rating factors
18m FLY	36	16.0 20.0 24.0 28.0 32.0 36.0 40.0	54.00 52.60 51.03 48.97 46.45 43.41 39.70	4.40 4.25 4.00 3.75 3.09 2.44 1.93	4.40 4.25 4.00 3.75 3.07 2.47 1.99
18	42	20.0 24.0 28.0 32.0 36.0 40.0 42.0	59.03 57.56 55.75 53.56 50.96 47.86 46.10	4.30 4.10 3.72 2.88 2.24 1.72 1.50	4.30 4.10 3.68 2.89 2.29 1.81 1.61
	Boom length (m)	Radius (m)	Fly jib point height (m)	Rated I BSS 1757(1986)	Load (t) US Rating factors
24m FLY	36	20.0 24.0 28.0 32.0 36.0 40.0 44.0	59.12 57.64 55.83 53.66 51.06 47.97 44.28	2.50 2.42 2.21 2.05 1.90 1.80 1.61	2.50 2.42 2.21 2.05 1.90 1.80 1.69
24m	42	20.0 24.0 28.0 32.0 36.0 40.0 44.0	65.38 64.06 62.44 60.51 58.22 55.55 52.42	2.60 2.55 2.35 2.18 2.00 1.83 1.41	2.60 2.55 2.35 2.18 2.00 1.90 1.51

# Fly Jib Service Notes

Working load reduction to fly jib.

The published ratings over the main boom sheaves, at any radius, must be reduced by the weights shown in the following tabulation when fly-jib is fitted with single part block (but not in use).

Jib length Weight R		ı kg	6m 780	12m 1060		18m 1410	24m 1780
Hook blocks kg							
70t	=	120	0	18t	=		300
45t	=	67	5	6.5t	=		120
30t	=	50	0				

# **BUCKET SERVICE RATINGS**

	Boom Length (in)	Radius (in)	Rated Load kg (75%)
	15M	11.2 13.0 14.4	5400 5400 5400
DRAGLINE	18M	13.2 15.3 17.0	5400 5400 5400
DRAG	21M	15.0 17.5 19.9	5400 5400 4800
	24M	16.9 20.0 22.2	4700 4700 4000

	Capacity Weight Empty		Empty	Material Density	Application	
S	m³	yd <sup>3</sup>	kg	lb	t/m³	
Æ	0.96	11/4	1040	2300	2.0	Heavy
ठ	1.15	1 <sup>1</sup> / <sub>2</sub>	1315	2900	1.8	Medium-Heavy
ᇳ	1.35	13/4	1419	3300	1.6	Medium
	1.53	2	1925	4250	1.4	Light

	Boom Length (m)	Radius (m)	Rated Load kg		
			BSS 1757 (1986)	US Rating factors	
CLAMSHELL	15M	9.1 11.2 13.0	5400 5400 5400	5400 5400 5400	
	18M	10.6 13.2 15.3	5400 5400 5400	5400 5400 5400	
CL.	21M	12.0 15.0 17.5	5400 5400 5400	5400 5400 5400	
	24M	13.5 16.9 19.9	4700 4700 4700	4700 4700 4700	

# **Bucket Service Notes**

**Dragline Service.** Published ratings listed are for the machine standing on firm level ground with the boom in the least favourable position. Working loads do not exceed 75% of the tipping load. Loads should be reduced when working in soft or uneven ground, for bucket suction, or unfavourable operating conditions.

**Clamshell Service.** Published ratings listed are for the machine standing on firm level ground with the boom in the least favourable position.

**British Standards.** The published ratings are based on BS 1757 1986 class A3, and do not exceed 80% of the lifting crane safe working load, at the same load radius.

**Export Ratings.** The published ratings do not exceed 68% of the tipping load.

# **Options**

- Safe load indicator
- Fly jibs
- Whip Line Extension
- Cab Protection Cover
- Drum Rotation indicator
- 800mm Track Plates
- Air Conditioning
- Hook blocks
- Special Painting
- Flashing Beacon
- 3rd Drum
- Boom Lights
- Low cab / A Frame





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